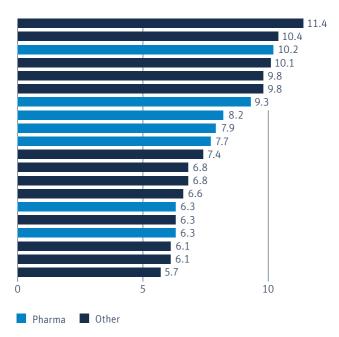
Ranking of the 20 companies with the highest expenditures in R&D

2013 expenditures in USD billion



Source: Booz &Company